



Operate conveyors with all guarding in place. Never touch a moving belt.



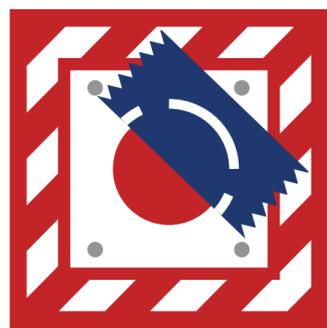
Keep hair, limbs and loose clothing clear of the belt line. Cross only at an approved bridge.



Beware of stored energy that could endanger personnel—remove trapped debris with caution.



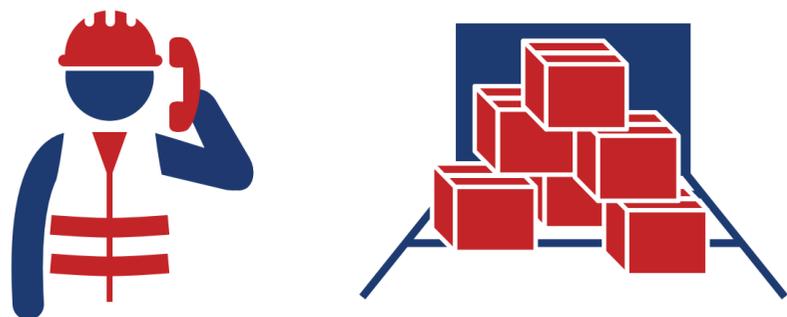
Keep catwalks and platforms clear of debris to prevent tripping hazards.



Never tamper with or bypass emergency stops. Routinely test emergency stop devices.



Maintenance should only be performed by authorized and trained persons with the system locked and tagged out of operation.



Immediately report any faulty equipment or unsafe conditions and remove equipment from service until properly repaired.



Use proper PPE and fall protection when performing maintenance.